



## X-238

### APPLICATION INSTRUCTIONS

Mix thoroughly before application. X-238 can be applied by either spraying, dipping or rolling. Surfaces to be treated should be dry and free of dirt, dust, oils, etc., before treatment. Cure time is approximately four (4) - forty eight (48) hours depending on ambient temperature and relative humidity.

### TINTING

X-238: Can be tinted with up to two (2) fluid ounces of tint per original gallon of coating. Do not mix X-238 with any other paint coatings. Pre-test colorants for compatibility before use.

### APPLICATION RATE

Wood Shake and Shingle:	100 sq ft/gal
Flat wood surfaces:	150 sq. ft. /gal
Painted / Stained surfaces:	150 sq. ft. /gal
Palm Thatch:	90-100 sq ft/gal
Grass Thatch:	100 sq ft/gal
Bamboo / Reed Thatch:	100 sq ft/gal
Foam Boards:	50 sq ft/gal (2 coats)
Polyethylene monofilament:	200 sq ft/gal

### APPLICATION

**X-238:** Thoroughly stir contents before and occasionally during application. Do not thin or mix with any other paint coatings. When the air temperature is at 50F, substrates may be colder, prior to application, check to be sure the air, surface and material temperature is above 50F. Do not spray if rain or snow is expected within 8 hours.

**Dip:** Use tank or vat method approved by manufacturer.

**Brush:** Use a nylon or polyester brush

**Roller:** Use a 3/8" to 3/4" nap roller

**Spray-Airless:** Capable of 3000 psi pressure and minimum delivery of 0.38 gpm without surging.

Reversible tip size of 415 to 419 with extension wand.

### SURFACE PREPARATION

X-238: Clean surfaces completely with appropriate solution from dust, dirt, oils, grease or from any contaminants which may affect proper adhesion. X-238 can be coated over stained or painted surfaces, a light sanding to the coated surface is recommended for proper adhesion. X-238 can also be top coated when a color-coat finish is required, again always check for proper adhesion.